



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5305-1
Job Sheet 173027



Part No: D5305-1

Job Qty: 12 ea

Part Name: Shim



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/23/18

Job Tracking No:

Due Date: 3/5/18

Created By: Logan David

Type: Stock

Description:

Note: DWG REV A IPP REV:A 15.09.04 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	3/3/18	3/3/18	0.00	0.00	Start Up Waterjet		pc 18/03/21
100	Waterjet	12 pcs	3/3/18	3/3/18	0.00	0.58	Waterjet1		pc 18/03/21
120	QC	12 pcs	3/3/18	3/3/18	0.00	0.00	QC8		38
130	Small Fab	12 pcs	3/3/18	3/3/18	0.01	0.41	Small Fab-9		DAS 9-89
140	QC	12 pcs	3/3/18	3/3/18	0.00	0.00	QC5		38
150	HandFinish	12 pcs	3/3/18	3/3/18	0.00	0.24	HandFinish1		SAP 98-04-18
160	QC	12 pcs	3/3/18	3/3/18	0.00	0.00	QC7-5		AS MAY 06 2018
170	SprayPaint	12 pcs	3/5/18	3/5/18	0.00	0.69	Spray Paint		OC DAS 5/2018
180	QC	12 pcs	3/5/18	3/5/18	0.00	0.00	QC14		MAY 07 2018
190	Packaging	12 pcs	3/5/18	3/5/18	0.00	0.00	Packaging3-2	LG 056	AS 9 MAY 07 2018
200	QC21-SA	12 Ea	3/5/18	3/5/18	0.00	0.00	QC21		DAS 21 MAY 08 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.050	6061-T6 .050 Sheet	.9600 sf (.08 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.050	1	13	0



Container No: S053406



Part: D5305-1

Job No: 173027

Serial No/Batch: S053406

Revision:

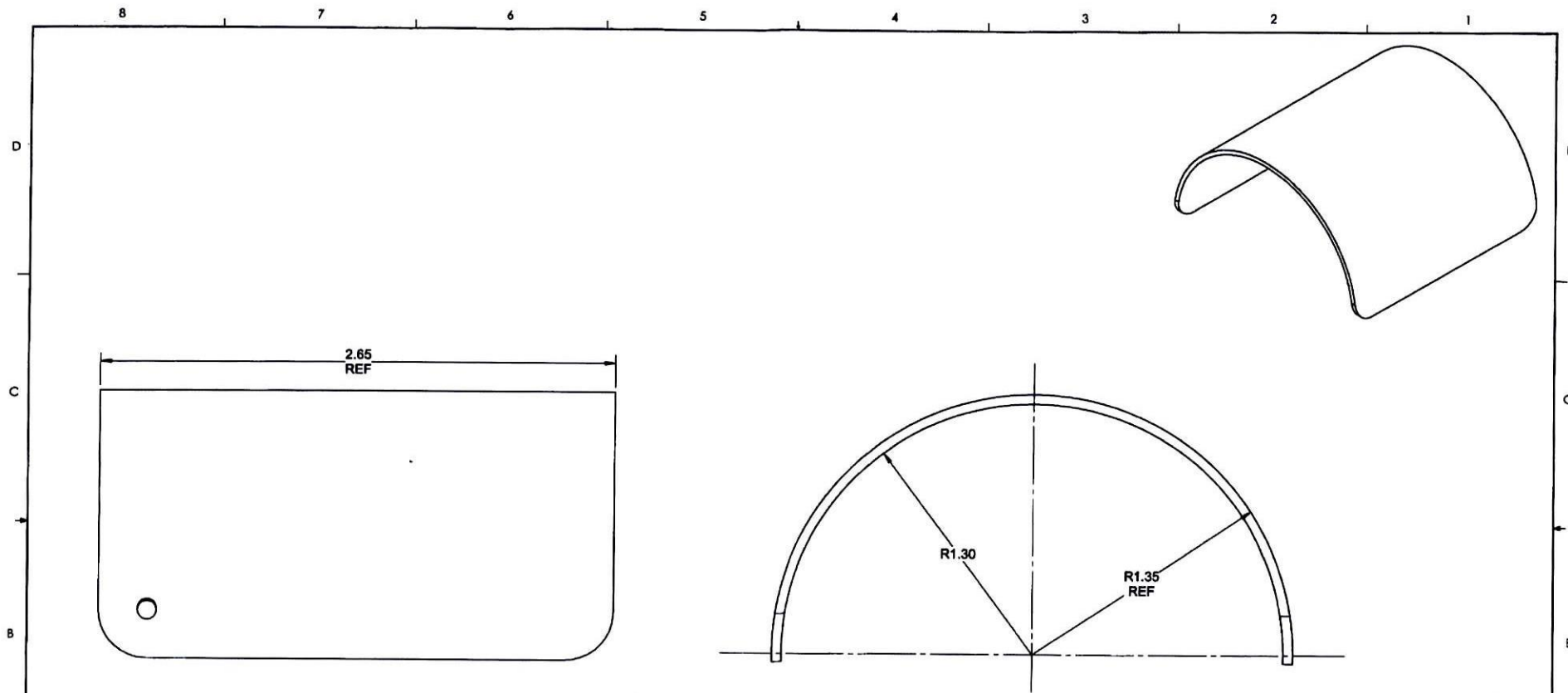
Inspector:

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CANADA
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www.dartaerospace.com

Date: 03/21/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Shim	0.250Inches $\pm$ 0.030	0.280 0.220		
2	Shim	0.250Inches $\pm$ 0.030	0.280 0.220		
3	Shim	2.650Inches $\pm$ 0.030	2.680 2.620		
4	Shim	4.250Inches $\pm$ 0.030	4.280 4.220		
5	Shim	0.098Inches + 0.004 - 0.001	0.102 0.097	Diameter	
6	Shim	0.050Inches $\pm$ 0.010	0.060 0.040		

Plex 2/23/18 4:00 PM dart.logan.david



D5305-1 SHIM
(MAKE FROM D5305-1F)

RELEASED
2015-09-03
EW 15-624

- NOTES:**
- 1) MATERIAL: MAKE FROM D5305-1F
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME PER QSI 005 4.2.1
PAINT WHITE PER QSI 005 4.2.2
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.05 lbs

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A NEW ISSUE		AP	15.08.20
REV.	DESCRIPTION	BY	DATE
DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED	AJS	DRAWING NO.	REV. A
MFG. APPR.	DD	D5305	SHEET 1 OF 2
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	SHIM	NTS
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